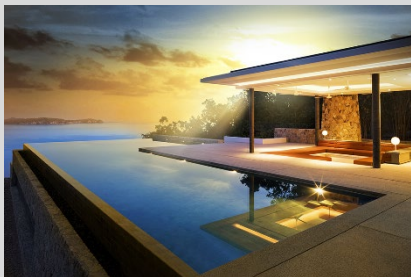


Halogen-free, thermoplastic, highly flame retardant insulation and sheathing compound for low and medium voltage cables

■ Compound class Insulation/Sheathing	■ Compound category TP	■ Flame retardant ATH
■ Standards DIN EN 50363-7 T16, T17 BS 7655 LTS 1 & LTS 3 IEC 60092-360 SHF 1	DIN EN 50363-8 TM7 VDE 0207 part 24 HM 2	DIN EN 50525-3-11 TM 7 VDE 0250 part 215 HM 5
■ Operating temperature [C°] -30 to 80	■ Oil resistance level ★	
■ Typical applications <i>Halogen-free, low smoke, thermoplastic, highly flame retardant compound for the sheathing of low and medium voltage cables in General Installations applications. This compound features a high line speed and good processability.</i>		
		
Installation	Shipboard	
■ Features		
 Flame retardant	 Halogen-free	 Low smoke

PHYSICAL PROPERTIES

■ Physical properties	Unit	Typical value	Test method
Density*	g/cm ³	1.48	DIN EN ISO 1183-1A
Hardness*	Shore D	48	DIN ISO 48-4
Melt Flow Index (150°C; 21,6kg)	g/10 min	9.0	DIN EN ISO 1133
■ Water absorption	Unit	Typical value	Test method
Water absorption after 24h at 90°C	mg/cm ²	1.11	IEC 60811-402

MECHANICAL PROPERTIES**

■ Thermoplastic	Unit	Typical value	Test method
Tensile strength	N/mm ²	10.8	IEC 60811-501
Elongation at break	%	226	IEC 60811-501
Tear strength	N/mm	7.1	BS 6469:99.1
■ After ageing in air oven 168h at 100°C ***	Unit	Typical value	Test method
Variation in tensile strength	%	+3.3	IEC 60811-401
Variation in elongation at break	%	-13.4	IEC 60811-401

■ After ageing in air oven 168h at 110°C ***	Unit	Typical value	Test method
Variation in tensile strength	%	+8.9	IEC 60811-401
Variation in elongation at break	%	-29.4	IEC 60811-401

THERMAL PROPERTIES **

■ Low temperature tests	Unit	Typical value	Test method
Elongation at break at -30°C	%	27	IEC 60811-505
Brittleness temperature	°C	-25	ASTM D 746
■ Heat tests	Unit	Typical value	Test method
Hot pressure test: penetration 6h at 80°C	%	13	IEC 60811-508
Heat shock 1h at 150°C	%	Pass	IEC 60811-509

ELECTRICAL PROPERTIES*

■ Major electrical properties	Unit	Typical value	Test method
Volume resistivity (23°C, 500V)	Ω cm	1.2 x 10¹³	IEC 60167
Volume resistance at 50Hz / 23°C	Kv/mm	20.5	IEC 60167

RESISTANCE **

■ Fluid IRM 902 4h at 70°C	Unit	Typical value	Test method
Variation in tensile strength	%	-9.1	IEC 60811-404
Variation in elongation at break	%	-8.5	IEC 60811-404
Variation in weight	%	9.0	IEC 60811-404
■ Fluid IRM 902 20h at 23°C	Unit	Typical value	Test method
Variation in tensile strength	%	-8.2	IEC 60811-404
Variation in elongation at break	%	-12	IEC 60811-404
Variation in weight	%	0	IEC 60811-404
■ Fluid IRM 902 20h at 50°C	Unit	Typical value	Test method
Variation in tensile strength	%	-3.7	IEC 60811-404
Variation in elongation at break	%	0.0	IEC 60811-404
Variation in weight	%	4.0	IEC 60811-404
■ Diesel 20h at 23°C	Unit	Typical value	Test method
Variation in tensile strength	%	-15.5	IEC 60811-404
Variation in elongation at break	%	-22.7	IEC 60811-404
Variation in weight	%	3.0	IEC 60811-404
■ Water purified 168h at 70°C	Unit	Typical value	Test method
Variation in tensile strength	%	-19,5	IEC 60811-404
Variation in elongation at break	%	-25,9	IEC 60811-404
Variation in weight	%	1,0	IEC 60811-404

BURNING PROPERTIES*

■ Main burning properties	Unit	Typical value	Test method
LOI	%	42	ASTM D 2863 A
Halogen content	%	0	IEC 754-1
Temperature index	°C	290	ASTM D 2863 D
Toxicity index	-	0.8	EN 50305
■ Acid gas emission	Unit	Typical value	Test method
Corrosivity: pH (min.)	-	≥4.5	IEC 60754-2
Conductivity (max.)	μS/mm	≤10	IEC 60754-2

* pressed plaques, 155°C / 5 min

** extruded tapes

PROCESSING GUIDE

■ Extruder Type

Standard extruders for elastomeric or thermoplastic materials.

■ Screw configuration

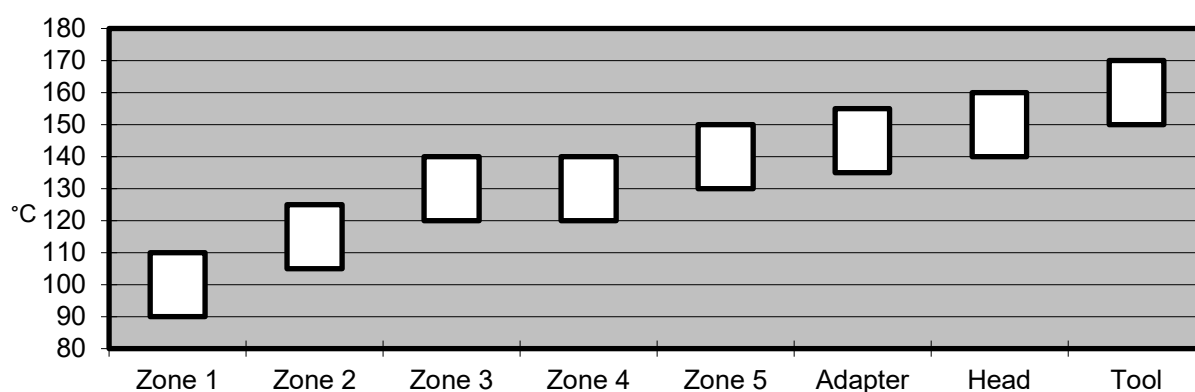
Low compression screw with L/D of 20 to 25 and compression ratio of 1:1.2

■ Tooling

Pressure, semi-compression or tube possible

■ Temperature profile extruder

The profile shown below may vary slightly depending on extruder type, head design & output.



■ Maximum mass temperature

160 – 170°C

■ Drying

Not necessary if the compound has been stored in original packing under cool (max. 30°C) and dry conditions. Mecoline compounds used from open packing require pre-drying during 4–6 hours at 60–70°C.

STORAGE INFORMATION

■ Form & packaging

Pellets in sizes 2.8mm & 5.5mm
Moisture-resistant bags (25kg) & octabins (alu-innerliner, max. 1250kg)

■ Shelf life

1 year after date of manufacturing

Note: The information given in this datasheet is believed to be accurate and reliable. However, no warranty, express or implied, or guarantee is given as to the suitability, accuracy, reliability or completeness of the information. This information does not hold us liable for damages or penalties resulting from following our suggestions or recommendations.