Technical Datasheet
PC 71-020
Two component Line-marking colour

**PC 71-020**
is an elastic, weather and wear resistant, solvent based 2-component line-marking paint, designed for the marking of sports surfaces.

<table>
<thead>
<tr>
<th>Property</th>
<th>Part A: 1.40 ± 0.05 g/cm³</th>
<th>Part B: 1.07 g/cm³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density</td>
<td>Part A: 1.40 ± 0.05 g/cm³</td>
<td>Part B: 1.07 g/cm³</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Part A: 1600 ± 400 mPas</td>
<td>Part B: 270 ± 20 mPas</td>
</tr>
<tr>
<td>Mixing ratio</td>
<td>Part A : Part B (by weight)</td>
<td>5 : 1</td>
</tr>
<tr>
<td>Pot life</td>
<td>approx. 1 - 2 hours</td>
<td>approx. 1 - 2 hours</td>
</tr>
<tr>
<td>Processing temperature</td>
<td>min. 10 °C</td>
<td>min. 10 °C</td>
</tr>
</tbody>
</table>

**Installation guidelines**
Mix PC 71-020 Part A and Part B thoroughly and apply by brush, high quality roller or spray gun. Part A contains pigments that may settle. Stir well before use.
During normal temperature (20 °C), it is possible to spray the line-marking colour. At low temperatures, the viscosity may be lower.

**Consumption:** approx. 400 g/m² or 20 g / linear metre for line-marking

**Safety guidelines**
Do not use product near flame or open light. Adequate ventilation is required during the application process. Use a mask during application. Approved eye protection and gloves are recommended during application. Never eat or smoke during application. Keep away from naked flames.

**Packaging**
Component A: 5 kg or 1 kg container
Component B: 1 kg or 0.2 kg container
Component B can be filled into the container of component A.

**Storage**
Store in a cool and dry place, protect from moisture. Shelf life in unopened original containers is 6 months.

**Other important information**
Component A contains colour pigments which will settle out in length storage, but which can easily returned in blend, this requiring, however, through mixing to avoid streaking.
Keep contents of containers away from moisture. The two components and the mixture is flammable.

The information provided in this document is true and accurate to our current technical knowledge. It may only be viewed as recommendations to our customers and does not imply any binding assurance. Legal binding effects are excluded.

Melle, 20.12.2018